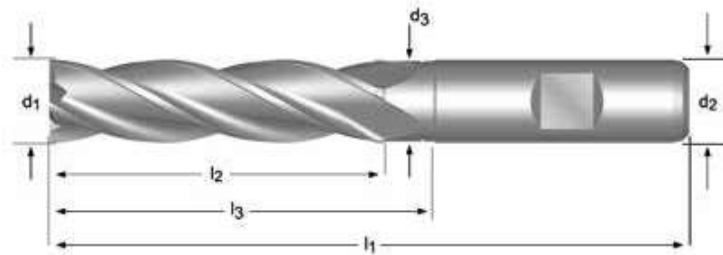


- C273** • Frese  
• Schafffräser
- C295** • Vingerfrees  
• Fraises de finition

<b>C273</b>	▪	1.1	1.2	1.3	4.1	5.1	6.1	6.2	6.3											
	•	1.4	2.1	3.1	3.2	3.3	3.4	4.2	5.2	7.1	7.2	7.3	8.1							
<b>C295</b>	▪	1.1	1.2	1.3	1.4	3.1	3.2	3.3	3.4	4.1	4.2	5.1	5.2	6.1	6.2	6.3				
	•	1.5	1.6	2.1	2.3	4.3	5.3	6.4	7.1	7.2	7.3	7.4	8.1							

<b>C273</b>	HSS-E PM		N	Z 4-6		$\lambda 30^\circ$ $\gamma 12^\circ$	DIN 1835B		k10		DIN 844L
<b>C295</b>	HSS-E PM		N	Z 4-6		$\lambda 30^\circ$ $\gamma 12^\circ$	DIN 1835B	TiCN	k10		DIN 844L



$d_1$ Ø Inch	$d_1$ Ø mm	$d_2$ Ø <sub>h6</sub> mm	$l_2$ mm	$l_1$ mm	z	$l_3$ mm	$d_3$ Ø mm	<b>C273</b>	<b>C295</b>
	2.00	6	10	54	4	-	-	C2732.0	C2952.0
	2.50	6	12	56	4	-	-	C2732.5	
	3.00	6	12	56	4	-	-	C2733.0	C2953.0
1/8	3.18	6	15	59	4	-	-	C2731/8 <sup>1)</sup>	
	3.50	6	15	59	4	-	-	C2733.5	
	4.00	6	19	63	4	-	-	C2734.0	C2954.0
	4.50	6	19	63	4	-	-	C2734.5	
3/16	4.76	6	24	68	4	-	-	C2733/16 <sup>1)</sup>	
	5.00	6	24	68	4	-	-	C2735.0	C2955.0
	5.50	6	24	68	4	-	-	C2735.5	
	6.00	6	24	68	4	-	-	C2736.0	C2956.0
1/4	6.35	10	30	80	4	-	-	C2731/4 <sup>1)</sup>	
	7.00	10	30	80	4	-	-	C2737.0	C2957.0
	8.00	10	38	88	4	-	-	C2738.0	C2958.0
	9.00	10	38	88	4	-	-	C2739.0	C2959.0
3/8	9.52	10	45	95	4	54.5	9.5	C2733/8 <sup>1)</sup>	
	10.00	10	45	95	4	54.5	9.5	C27310.0	C29510.0
	11.00	12	45	102	4	-	-	C27311.0	C29511.0
	12.00	12	53	110	4	64.5	11.5	C27312.0	C29512.0
1/2	12.70	12	53	110	4	64.5	11.5	C2731/2 <sup>1)</sup>	
	13.00	12	53	110	4	64.5	11.5	C27313.0	
	14.00	12	53	110	4	64.5	11.5	C27314.0	
	15.00	12	53	110	4	64.5	11.5	C27315.0	C29515.0
5/8	15.88	16	63	123	4	74.5	15.5	C2735/8 <sup>1)</sup>	
	16.00	16	63	123	4	74.5	15.5	C27316.0	C29516.0
	18.00	16	63	123	4	74.5	15.5	C27318.0	C29518.0

<sup>1)</sup> Tolleranza sul diametro +0.0025 / -0.0005 pollici / Durchmesser-Toleranz +.0025 inches / -.0005 inches / Diameter tolerantie +0.0025" / -0.0005" / tolérance sur le diamètre +.0025 inches / -.0005 inches

$d_1$ Ø Inch	$d_1$ Ø mm	$d_2$ Ø <sub>h<sub>6</sub></sub> mm	$l_2$ mm	$l_1$ mm	$z$	$l_3$ mm	$d_3$ Ø mm	C273	C295
3/4	19.05	20	75	141	4	90.5	18.5	C2733/4 <sup>1)</sup>	
	20.00	20	75	141	4	90.5	19.5	C27320.0	C29520.0
	22.00	20	75	141	5	90.5	19.5	C27322.0	
1"	25.00	25	90	166	5	109.5	24.5	C27325.0	C29525.0
	25.40	25	90	166	5	109.5	24.5	C2731 <sup>1)</sup>	
	28.00	25	90	166	6	109.5	24.5	C27328.0	
	30.00	25	90	166	6	109.5	24.5	C27330.0	C29530.0
	32.00	32	106	186	6	125.5	31.5	C27332.0	C29532.0
	40.00	40	125	217	6	146.5	39.0	C27340.0 <sup>2)3)</sup>	C29540.0

<sup>1)</sup> Tolleranza sul diametro +0,0025 / -0,0005 pollici / Durchmesser-Toleranz +.0025 inches / -.0005 inches / Diameter tolerantie +0,0025" / -0,0005" / tolérance sur le diamètre +.0025 inches / -.0005 inches

<sup>2)</sup> Disponibile solo in HSCo / nur in HSCo / Alleen in HSCo leverbaar / Disponible en HSCo seulement

<sup>3)</sup> senza tagliente al centro / kein Zentrumschnitt / Niet centrumsnijdend / Pas de coupe au centre