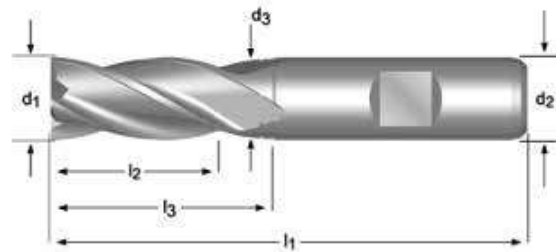


- C247** • Frese
• Schaffräser
- C246** • Vingerfrees
• Fraises de finition

C247	▪	1.1	1.2	1.3	4.1	5.1	6.1	6.2	6.3									
	•	1.4	2.1	3.1	3.2	3.3	3.4	4.2	5.2	7.1	7.2	7.3	8.1					
C246	▪	1.1	1.2	1.3	1.4	3.1	3.2	3.3	3.4	4.1	4.2	5.1	5.2	6.1	6.2	6.3		
	•	1.5	1.6	2.1	2.3	4.3	5.3	6.4	7.1	7.2	7.3	7.4	8.1					

C247	HSS-E PM		N	Z 4-8		$\lambda 30^\circ$ $\gamma 12^\circ$	DIN 1835B		k10		DIN 844K
C246	HSS-E PM		N	Z 4-6		$\lambda 30^\circ$ $\gamma 12^\circ$	DIN 1835B	TiCN	k10		DIN 844K



d_1 Ø Inch	d_1 Ø mm	d_2 Ø _{h6} mm	l_2 mm	l_1 mm	z	l_3 mm	d_3 Ø mm	C247	C246
1/8	2.00	6	7	51	4	-	-	C2472.0	C2462.0
	2.50	6	8	52	4	-	-	C2472.5	
	3.00	6	8	52	4	-	-	C2473.0	C2463.0
	3.18	6	10	54	4	-	-	C2471/8 ¹⁾	
	3.50	6	10	54	4	-	-	C2473.5	
3/16	4.00	6	11	55	4	-	-	C2474.0	C2464.0
	4.50	6	11	55	4	-	-	C2474.5	
	4.76	6	13	57	4	-	-	C2473/16 ¹⁾	
	5.00	6	13	57	4	-	-	C2475.0	C2465.0
1/4	5.50	6	13	57	4	-	-	C2475.5	
	6.00	6	13	57	4	-	-	C2476.0	C2466.0
	6.35	10	16	66	4	-	-	C2471/4 ¹⁾	
	6.50	10	16	66	4	-	-	C2476.5	
	7.00	10	16	66	4	-	-	C2477.0	C2467.0
5/16	7.50	10	16	66	4	-	-	C2477.5	
	7.94	10	19	69	4	-	-	C2475/16 ¹⁾	
	8.00	10	19	69	4	-	-	C2478.0	C2468.0
	8.50	10	19	69	4	-	-	C2478.5	
	9.00	10	19	69	4	-	-	C2479.0	
3/8	9.50	10	19	69	4	-	-	C2479.5	
	9.52	10	22	72	4	31.5	9.5	C2473/8 ¹⁾	
	10.00	10	22	72	4	31.5	9.5	C24710.0	C24610.0
	11.00	12	22	79	4	-	-	C24711.0	C24611.0
1/2	12.00	12	26	83	4	37.5	11.5	C24712.0	C24612.0
	12.70	12	26	83	4	37.5	11.5	C2471/2 ¹⁾	
	13.00	12	26	83	4	37.5	11.5	C24713.0	C24613.0
	14.00	12	26	83	4	37.5	11.5	C24714.0	C24614.0
9/16	14.29	12	26	83	4	37.5	11.5	C2479/16 ¹⁾	
	15.00	12	26	83	4	37.5	11.5	C24715.0	C24615.0
5/8	15.88	16	32	92	4	43.5	15.5	C2475/8 ¹⁾	

¹⁾ Tolleranza sul diametro +0,0025 / -0,0005 pollici / Durchmesser-Toleranz +.0025 inches / -.0005 inches / Diametertolerantie +0,0025" / -0,0005" / tolérance sur le diamètre +.0025 inches / -.0005 inches

d_1 Ø Inch	d_1 Ø mm	d_2 Ø _{h₆} mm	l_2 mm	l_1 mm	z	l_3 mm	d_3 Ø mm	C247	C246
	16.00	16	32	92	4	43.5	15.5	C24716.0	C24616.0
	17.00	16	32	92	4	43.5	15.5	C24717.0	
	18.00	16	32	92	4	43.5	15.5	C24718.0	C24618.0
	19.00	16	32	92	4	43.5	15.5	C24719.0	
3/4	19.05	20	38	104	4	53.5	18.5	C2473/4 ¹⁾	
	20.00	20	38	104	4	53.5	19.5	C24720.0	C24620.0
	21.00	20	38	104	4	53.5	19.5	C24721.0	
	22.00	20	38	104	5	53.5	19.5	C24722.0	C24622.0
7/8	22.22	20	38	104	5	53.5	19.5	C2477/8 ¹⁾	
	23.00	20	38	104	5	53.5	19.5	C24723.0	
	24.00	25	45	121	5	64.5	23.5	C24724.0	
	25.00	25	45	121	5	64.5	24.5	C24725.0	C24625.0
1"	25.40	25	45	121	5	64.5	24.5	C2471 ¹⁾	
	26.00	25	45	121	6	64.5	24.5	C24726.0	
	28.00	25	45	121	6	64.5	24.5	C24728.0	
	30.00	25	45	121	6	64.5	24.5	C24730.0	
	32.00	32	53	133	6	72.5	31.5	C24732.0	
	36.00	32	53	133	6	72.5	31.5	C24736.0 ²⁾³⁾	
	40.00	40	63	155	6	84.5	39.0	C24740.0 ²⁾³⁾	
	50.00	50	75	177	8	96.5	48.0	C24750.0 ²⁾³⁾	

¹⁾ Tolleranza sul diametro +0,0025 / -0,0005 pollici / Durchmesser-Toleranz +.0025 inches / -.0005 inches / Diameter tolerantie +0,0025" / -0,0005" / tolérance sur le diamètre +.0025 inches / -.0005 inches

²⁾ senza tagliante al centro / kein Zentrumschnitt / Niet centrumsnijdend / Pas de coupe au centre

³⁾ Disponibile solo in HSCo / nur in HSCo / Alleen in HSCo leverbaar / Disponible en HSCo seulement