

- S225** • Frese a finire
• Feinstschlicht Fräser
- S525** • Frees voor finishing
• Fraises de finition

S225 ■ 1.6 2.3 2.4 4.3 5.3

S525 ■ 1.7 1.8

S225	HM		N	Z 6-8		$\lambda 50^\circ$ $\gamma 3^\circ$	DIN 6535HA		h9	
S525	HM		N	Z 6-8		$\lambda 50^\circ$ $\gamma 26^\circ$	DIN 6535HA		h9	



d_1 Ø mm	d_2 Ø _{h6} mm	l_2 mm	l_1 mm	z	l_3 mm	d_3 Ø mm	S225	S525
3.00	6	8	50	6	20.0	2.8	S2253.0	S5253.0
4.00	6	11	50	6	20.0	3.7	S2254.0	S5254.0
6.00	6	15	50	6	20.0	5.5	S2256.0	S5256.0
8.00	8	20	64	6	30.0	7.4	S2258.0	S5258.0
10.00	10	22	70	6	32.0	9.2	S22510.0	S52510.0
12.00	12	25	75	6	37.0	11.0	S22512.0	S52512.0
14.00	14	30	90	6	44.0	13.0	S22514.0	S52514.0
16.00	16	30	90	8	46.0	15.0	S22516.0	S52516.0
18.00	18	35	100	8	53.0	17.0	S22518.0	S52518.0
20.00	20	38	100	8	58.0	19.0	S22520.0	S52520.0