

- S718** • Frese
• Schafffräser
- S218** • Vingerfrees
• Fraises de finition

S718	▪	1.1	1.2	1.3	1.4	1.5	2.1	2.2	3.1	3.2	3.3	3.4	4.2	5.2
	•	6.1	6.2	6.3	6.4	7.1	7.2	7.3	7.4					
S218	▪	1.6	2.3	2.4	4.3	5.3								

S718	HM		N	Z 4		$\lambda 40^\circ$ $\gamma 10^\circ$	DIN 6535HA	AlCrN	h9	
S218	HM		N	Z 4		$\lambda 40^\circ$ $\gamma 3^\circ$	DIN 6535HA	AlTiN	h9	



d_1 Ø mm	d_2 Ø _{h9} mm	l_2 mm	l_1 mm	z	S718	S218
3.00	3	25	100	4	S7183.0	S2183.0
4.00	4	31	100	4	S7184.0	S2184.0
5.00	5	31	100	4	S7185.0	S2185.0
6.00	6	38	100	4	S7186.0	S2186.0
8.00	8	41	100	4	S7188.0	S2188.0
10.00	10	57	125	4	S71810.0	S21810.0
12.00	12	75	150	4	S71812.0	S21812.0
14.00	14	75	150	4	S71814.0	S21814.0
16.00	16	75	150	4	S71816.0	S21816.0
18.00	18	75	150	4	S71818.0	S21818.0
20.00	20	75	150	4	S71820.0	S21820.0