

S814HA • Frese
• Schafffräser

S814HB • Vingerfrees
• Fraises de finition

S814HA; S814HB	▪	1.1	1.2	1.3	1.4	1.5	2.1	3.1	3.2	3.3	3.4	6.2	6.3	6.4	
	•	1.6	2.2	2.3	4.1	4.2	5.1	5.2	6.1	7.1	7.2	7.3	7.4	8.1	8.2

S814HA	HM		N	Z 4		$\lambda 34^\circ$ $\gamma 9^\circ$	DIN 6535HA		h10		DIN 6527L
S814HB	HM		N	Z 4		$\lambda 34^\circ$ $\gamma 9^\circ$	DIN 6535HB		h10		DIN 6527L



d_1 Ø mm	Ch $\pm 0.03 \times 45^\circ$ mm	d_2 Ø _{h6} mm	l_2 mm	l_1 mm	z	S814HA	S814HB
2.00	0.00	6	7	57	4	S814HA2.0	S814HB2.0
3.00	0.08	6	8	57	4	S814HA3.0	S814HB3.0
4.00	0.13	6	11	57	4	S814HA4.0	S814HB4.0
5.00	0.13	6	13	57	4	S814HA5.0	S814HB5.0
6.00	0.13	6	13	57	4	S814HA6.0	S814HB6.0
8.00	0.13	8	19	63	4	S814HA8.0	S814HB8.0
10.00	0.20	10	22	72	4	S814HA10.0 ¹⁾	S814HB10.0 ¹⁾
12.00	0.20	12	26	83	4	S814HA12.0 ¹⁾	S814HB12.0 ¹⁾
16.00	0.20	16	32	92	4	S814HA16.0 ¹⁾	S814HB16.0 ¹⁾
20.00	0.30	20	38	104	4	S814HA20.0 ¹⁾	S814HB20.0 ¹⁾
25.00	0.30	25	45	121	4	S814HA25.0 ¹⁾	S814HB25.0 ¹⁾

¹⁾ Ch $\pm 0.05 \times 45^\circ$ mm
402