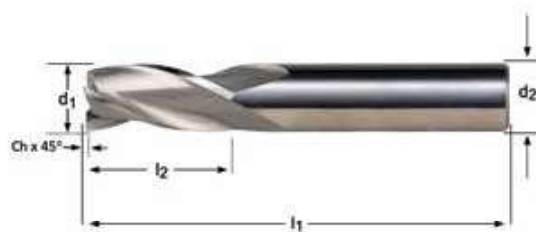


- S903** • Frese
• Schafffräser
- S933** • Spiebaanfrees
• Fraises de finition

S903	▪	1.1	1.2	1.3	1.4	3.1	3.3	4.1	5.1	6.1	6.2	6.3			
	•	1.5	3.2	3.4	4.2	4.3	6.4	7.1	7.2	7.3	8.1	8.2	8.3		
S933	▪	1.1	1.2	1.3	1.4	1.5	3.1	3.2	3.3	3.4	4.1	5.1	6.1	6.2	6.3
	•	1.6	4.2	4.3	6.4	7.1	7.2	7.3	8.1	8.2	8.3				

S903	HM		N	Z 3		λ 30° γ 12°	DIN 6535HA		h10			
S933	HM		N	Z 3		λ 30° γ 12°	DIN 6535HB	TAIN	h10			S991 437



d_1 Ø mm	Ch $\pm 0.03 \times 45^\circ$ mm	d_2 Ø _{h6} mm	l_2 mm	l_1 mm	z	S903	S933
2.00	0.08	3	6	38	3	S9032.0	S9332.0 ²⁾
2.50	0.08	3	9	38	3	S9032.5	S9332.5 ²⁾
3.00	0.08	3	12	38	3	S9033.0	S9333.0 ²⁾
4.00	0.08	4	14	50	3	S9034.0	S9334.0 ²⁾
5.00	0.13	5	16	50	3	S9035.0	S9335.0 ²⁾
6.00	0.13	6	19	57	3	S9036.0	S9336.0
7.00	0.13	8	19	63	3	S9037.0	S9337.0
8.00	0.13	8	19	63	3	S9038.0	S9338.0
9.00	0.13	10	21	72	3	S9039.0	S9339.0
10.00	0.20	10	22	72	3	S90310.0 ¹⁾	S93310.0 ¹⁾
12.00	0.20	12	25	73	3	S90312.0 ¹⁾	S93312.0 ¹⁾
14.00	0.20	14	30	83	3	S90314.0 ¹⁾	S93314.0 ¹⁾
16.00	0.20	16	32	92	3	S90316.0 ¹⁾	S93316.0 ¹⁾
18.00	0.20	18	32	92	3	S90318.0 ¹⁾	S93318.0 ¹⁾
20.00	0.30	20	38	104	3	S90320.0 ¹⁾	S93320.0 ¹⁾

¹⁾ Ch $\pm 0.05 \times 45^\circ$ mm

²⁾ Codolo liscio / Zylinderschaft / Cilindrische schacht / queue cylindrique