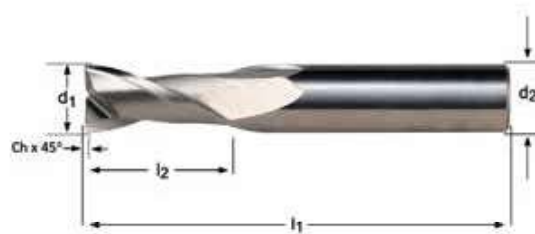


- S902** • Frese  
• Schafffräser
- S922** • Spiebaanfrees  
• Fraises de finition

S902	▪	1.1	1.2	1.3	1.4	3.1	3.3	4.1	5.1	6.1	6.2	6.3			
	•	1.5	3.2	3.4	4.2	4.3	6.4	7.1	7.2	7.3	8.1	8.2	8.3		
S922	▪	1.1	1.2	1.3	1.4	1.5	3.1	3.2	3.3	3.4	4.1	5.1	6.1	6.2	6.3
	•	1.6	4.2	4.3	6.4	7.1	7.2	7.3	8.1	8.2	8.3				

<b>S902</b>	HM		N	Z 2		$\lambda$ 30° $\gamma$ 12°	DIN 6535HA		h10			
<b>S922</b>	HM		N	Z 2		$\lambda$ 30° $\gamma$ 12°	DIN 6535HB	TiAlN	h10			S991 437



d <sub>1</sub> Ø mm	Ch ±0.03x45° mm	d <sub>2</sub> Øh <sub>6</sub> mm	l <sub>2</sub> mm	l <sub>1</sub> mm	z	S902	S922
2.00	0.08	3	6	38	2	S9022.0	S9222.0 <sup>2)</sup>
2.50	0.08	3	9	38	2	S9022.5	S9222.5 <sup>2)</sup>
3.00	0.08	3	12	38	2	S9023.0	S9223.0 <sup>2)</sup>
4.00	0.08	4	14	50	2	S9024.0	S9224.0 <sup>2)</sup>
5.00	0.13	5	16	50	2	S9025.0	S9225.0 <sup>2)</sup>
6.00	0.13	6	19	57	2	S9026.0	S9226.0
7.00	0.13	8	19	63	2	S9027.0	S9227.0
8.00	0.13	8	19	63	2	S9028.0	S9228.0
9.00	0.13	10	21	72	2	S9029.0	S9229.0
10.00	0.18	10	22	72	2	S90210.0	S92210.0
12.00	0.20	12	25	73	2	S90212.0 <sup>1)</sup>	S92212.0 <sup>1)</sup>
14.00	0.20	14	30	83	2	S90214.0 <sup>1)</sup>	S92214.0 <sup>1)</sup>
16.00	0.20	16	32	92	2	S90216.0 <sup>1)</sup>	S92216.0 <sup>1)</sup>
18.00	0.20	18	32	92	2	S90218.0 <sup>1)</sup>	S92218.0 <sup>1)</sup>
20.00	0.30	20	38	104	2	S90220.0 <sup>1)</sup>	S92220.0 <sup>1)</sup>

<sup>1)</sup> Ch ± 0.05x45° mm

<sup>2)</sup> Codolo liscio / Zylinderschaft / Cilindrische schacht / queue cylindrique