

J245

- UNF Fresa per filettare con spirale 10° con fori di lubrificazione
- UNF Gewindefräser Spiralnut 10° innere Kühlmittelzufuhr
- UNF Draadrees met 10° spiraalhoek en koelkanaal
- Fraise à fileter UNF avec goujure hélice 10° - à trous d'huile

Filettatura interna
Innengewinde
Inwendige draad
Filetage intérieur

J245	▪	1.1	1.2	1.3	1.4	1.5	1.6	2.1	2.2	2.3	2.4	3.1	3.2	3.3	3.4	4.1	4.2	4.3	5.1	5.2	6.1
		6.2	6.3	6.4	7.1	7.2	7.3	7.4	8.1	8.2	8.3										
	•	1.7	1.8	5.3	10.1																

J245

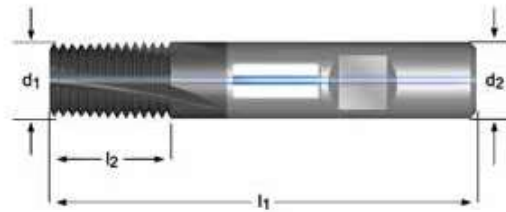
UNF

2XD

HM

λ 10°

DIN 6535HB



\geq	TPI	d_1 Ø mm	l_2 mm	l_1 mm	d_2 Ø mm	z	J245
1/4	28	4.80	14.0	57	6	3	J2454.8-28
5/16, 3/8	24	6.00	14.0	57	6	3	J2456.0-24
7/16, 1/2	20	8.00	19.0	63	8	4	J2458.0-20
9/16, 5/8	18	10.00	22.0	72	10	4	J24510.0-18
3/4	16	14.00	32.0	83	14	5	J24514.0-16