

- B952**
- Alesatore a mano per fori di spine coniche
  - Hand-Kegelreibahle, gerade genutet
  - Pengat handruimer
  - Alésoir à main conique

B952 ■ 1.1 1.2 1.3 1.4 2.1 3.1 4.1 6.2  
 • 1.5 1.6 2.2 2.3 3.2 3.3 3.4 4.2 4.3 5.1 6.1 6.3 6.4 7.1 7.2 7.3 7.4 8.2



nom Ø	d <sub>1</sub> Ø mm	d <sub>2</sub> Ø mm	l <sub>1</sub> mm	l <sub>2</sub> mm	z	□ a mm	d <sub>3</sub> Ø <sub>h<sub>11</sub></sub> mm	B952
1.2	1.1	1.74	50	32	3	2.4	3.15	B9521.2 <sup>8)</sup>
1.5	1.4	2.14	57	37	3	2.4	3.15	B9521.5 <sup>8)</sup>
2.0	1.9	2.86	68	48	3	2.4	3.15	B9522.0 <sup>8)</sup>
2.5	2.4	3.36	68	48	4	2.4	3.15	B9522.5 <sup>8)</sup>
3.0	2.9	4.06	80	58	5	3.0	4.00	B9523.0
3.5	3.4	4.66	87	63	5	3.4	4.50	B9523.5
4.0	3.9	5.26	93	68	5	3.8	5.00	B9524.0
4.5	4.4	5.80	95	70	5	4.3	5.60	B9524.5
5.0	4.9	6.36	100	73	5	4.9	6.30	B9525.0
5.5	5.4	7.20	118	90	6	5.5	7.10	B9525.5
6.0	5.9	8.00	135	105	6	6.2	8.00	B9526.0
6.5	6.4	8.60	140	110	6	6.2	8.00	B9526.5
7.0	6.9	9.40	160	125	6	7.0	9.00	B9527.0
8.0	7.9	10.8	180	145	6	8.0	10.00	B9528.0
9.0	8.9	12.1	195	160	6	9.0	11.20	B9529.0
10.0	9.9	13.4	215	175	6	10.0	12.50	B95210.0
12.0	11.8	16.0	255	210	8	11.0	14.00	B95212.0
13.0	12.8	17.0	255	210	8	12.0	16.00	B95213.0
14.0	13.8	18.0	255	210	8	12.0	16.00	B95214.0
16.0	15.8	20.4	280	230	8	14.5	18.00	B95216.0
20.0	19.8	24.8	310	250	8	18.0	22.40	B95220.0
25.0	24.7	30.7	370	300	10	22.0	28.00	B95225.0
30.0	29.7	36.1	400	320	10	24.0	31.50	B95230.0
40.0	39.7	46.5	430	340	12	32.0	40.00	B95240.0
50.0	49.7	56.9	460	360	12	39.0	50.00	B95250.0

<sup>8)</sup> Codolo diritto, forma , A / Gerade genutet, form A / Rechte spaangroef, vorm A / Goujure droite, forme A