

## B100

- Alesatore a mano
- Handreibahle
- Handruimer
- Alésoir à main

d2=d1 con tolleranza e9  
 d2=d1 mit Toleranz e9  
 d2=d1 met tolerantie e9  
 d2=d1 avec tolérance e9

|      |   |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |
|------|---|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| B100 | ▪ | 1.1 | 1.2 | 1.3 | 1.4 | 2.1 | 3.1 | 4.1 | 6.2 |     |     |     |     |     |     |     |     |
|      | • | 1.5 | 1.6 | 3.2 | 3.3 | 3.4 | 4.2 | 4.3 | 5.1 | 5.2 | 5.3 | 6.1 | 6.3 | 6.4 | 7.1 | 7.2 | 8.2 |

B100 HSS     B H7 



B100



1.50 - 50.00

| d <sub>1</sub><br>Ø<br>Inch | d <sub>1</sub><br>Ø<br>mm | l <sub>1</sub><br>mm | l <sub>2</sub><br>mm | l <sub>3</sub><br>mm | z | ∠<br>a<br>mm | B100      |
|-----------------------------|---------------------------|----------------------|----------------------|----------------------|---|--------------|-----------|
| 1/16                        | 1.50                      | 41                   | 20                   | 5                    | 3 | 1.12         | B1001.5   |
|                             | 1.59                      | 41                   | 20                   | 5                    | 3 | 1.12         | B1001/16  |
|                             | 1.60                      | 44                   | 21                   | 5                    | 3 | 1.25         | B1001.6   |
| 5/64                        | 1.98                      | 47                   | 23                   | 6                    | 4 | 1.40         | B1005/64  |
|                             | 2.00                      | 50                   | 25                   | 6                    | 4 | 1.60         | B1002.0   |
| 3/32                        | 2.38                      | 54                   | 27                   | 7                    | 4 | 1.80         | B1003/32  |
|                             | 2.50                      | 58                   | 29                   | 7                    | 4 | 2.10         | B1002.5   |
| 7/64                        | 2.78                      | 62                   | 31                   | 8                    | 6 | 2.10         | B1007/64  |
|                             | 3.00                      | 62                   | 31                   | 8                    | 6 | 2.40         | B1003.0   |
| 1/8                         | 3.18                      | 66                   | 33                   | 8                    | 6 | 2.40         | B1001/8   |
|                             | 3.20                      | 66                   | 33                   | 8                    | 6 | 2.40         | B1003.2   |
|                             | 3.50                      | 71                   | 35                   | 9                    | 6 | 2.70         | B1003.5   |
| 9/64                        | 3.57                      | 71                   | 35                   | 9                    | 6 | 2.70         | B1009/64  |
| 5/32                        | 3.97                      | 76                   | 38                   | 10                   | 6 | 3.00         | B1005/32  |
|                             | 4.00                      | 76                   | 38                   | 10                   | 6 | 3.00         | B1004.0   |
| 11/64                       | 4.37                      | 81                   | 41                   | 10                   | 6 | 3.40         | B10011/64 |
|                             | 4.50                      | 81                   | 41                   | 10                   | 6 | 3.40         | B1004.5   |
| 3/16                        | 4.76                      | 87                   | 44                   | 11                   | 6 | 3.80         | B1003/16  |
|                             | 5.00                      | 87                   | 44                   | 11                   | 6 | 3.80         | B1005.0   |
| 13/64                       | 5.16                      | 87                   | 44                   | 11                   | 6 | 3.80         | B10013/64 |
|                             | 5.50                      | 93                   | 47                   | 12                   | 6 | 4.30         | B1005.5   |
| 7/32                        | 5.56                      | 93                   | 47                   | 12                   | 6 | 4.30         | B1007/32  |
| 15/64                       | 5.95                      | 93                   | 47                   | 12                   | 6 | 4.90         | B10015/64 |
|                             | 6.00                      | 93                   | 47                   | 12                   | 6 | 4.90         | B1006.0   |
| 1/4                         | 6.35                      | 100                  | 50                   | 13                   | 6 | 4.90         | B1001/4   |
|                             | 6.50                      | 100                  | 50                   | 13                   | 6 | 4.90         | B1006.5   |
| 17/64                       | 6.75                      | 107                  | 54                   | 14                   | 6 | 5.50         | B10017/64 |
|                             | 7.00                      | 107                  | 54                   | 14                   | 6 | 5.50         | B1007.0   |
| 9/32                        | 7.14                      | 107                  | 54                   | 14                   | 6 | 6.20         | B1009/32  |
|                             | 7.50                      | 107                  | 54                   | 14                   | 6 | 6.20         | B1007.5   |
| 19/64                       | 7.54                      | 115                  | 58                   | 15                   | 6 | 6.20         | B10019/64 |
| 5/16                        | 7.94                      | 115                  | 58                   | 15                   | 6 | 6.20         | B1005/16  |
|                             | 8.00                      | 115                  | 58                   | 15                   | 6 | 6.20         | B1008.0   |
| 21/64                       | 8.33                      | 115                  | 58                   | 15                   | 6 | 7.00         | B10021/64 |
|                             | 8.50                      | 115                  | 58                   | 15                   | 6 | 7.00         | B1008.5   |
| 11/32                       | 8.73                      | 124                  | 62                   | 16                   | 6 | 7.00         | B10011/32 |
|                             | 9.00                      | 124                  | 62                   | 16                   | 6 | 7.00         | B1009.0   |
| 23/64                       | 9.13                      | 124                  | 62                   | 16                   | 6 | 8.00         | B10023/64 |
|                             | 9.50                      | 124                  | 62                   | 16                   | 6 | 8.00         | B1009.5   |
| 3/8                         | 9.52                      | 124                  | 62                   | 17                   | 6 | 8.00         | B1003/8   |